

**M**

DIN 13



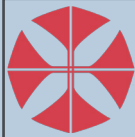
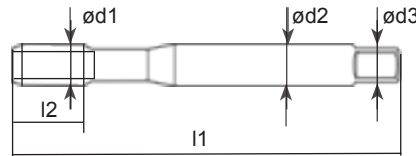
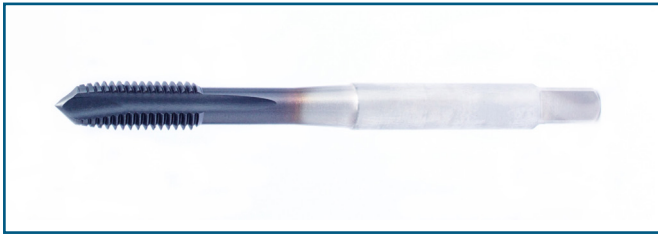
Maschi a macchina Z101



Maschinen Gewindebohrer Z101



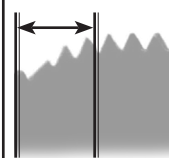
Thread Taps Z101

**Techtools****High Performance Power Tools****SERIE Z101****Ghisa****Inox < 900****Alu < 9%****Acciai****Acciai****Acciai****>48Hrc****64 Hrc**  
**Durezza****48 Hrc**  
**Durezza****36 Hrc**  
**Durezza****Maschiatura****DIN 371 6HX**

d1	P	l1	l2	d2	a	N	Pre-foro	DIN	Tempi Consegna	Code Z101
mm	mm	mm	mm	mm	h12 mm		mm			
M3	0,5	56	10	3,5	2,7	3	2,50	371	●	P -M3
M4	0,7	63	12	4,5	3,4	3	3,30	371	●	P -M4
M5	0,8	70	14	6,0	4,9	3	4,20	371	●	P -M5
M6	1,0	80	18	6,0	4,9	3	5,00	371	●	P -M6
M8	1,25	90	20	8,0	6,2	3	6,80	371	●	P -M8
M10	1,5	100	20	10,0	8,0	3	8,50	371	●	P -M10

**DIN 376 6HX**

d1	P	l1	l2	d2	a	N	Pre-foro	DIN	Tempi Consegna	Code Z101
mm	mm	mm	mm	mm	h12 mm		mm			
M12	1,75	110	24	9,0	7,0	3	10,20	376	●	P -M12
M14	2,0	110	25	11,0	9,0	3	12,00	376	●	P -M14
M16	2,0	110	32	12,0	9,0	3	14,00	376	●	P -M16
M18	2,5	125	32	14,0	11,0	4	15,50	376	●	P -M18
M20	2,5	140	32	16,0	12,0	4	17,50	376	●	P -M20
M22	2,5	140	32	18,0	14,5	4	19,50	376	●	P -M22
M24	3,0	160	38	18,0	14,5	4	21,00	376	●	P -M24
M27	3,0	160	38	20,0	16,0	4	24,00	376	●	P -M27
M30	3,5	180	45	22,0	18,0	4	26,50	376	●	P -M30

**HSS****Z101****Economy Line****B=3-5****SM**  
**LXL****RH****Elix 0°**

Campo di applicazione	Acciaio/N/mm <sup>2</sup>				VA Acciaio	GG	GGG	Cu	Alu	Alu	Titanio	Acciaio temperato		Uni
	<700	<1000	<1300	<900	>900	>400	>750		corto	lunga	>850	<52HRC	<60HRC	
ISO-Codice:	P	P	P	M	M	K	K	N	N	N	S	H	H	
z101	VC=	20-40	20-40	5-15		15-30	10-20	10-40	10-40	10-40		5-15		10-40