



Techtools
High Performance Power Tools



Fresa SK400Y "SKY-FLY"



Fraser SK400Y "SKY-FLY"

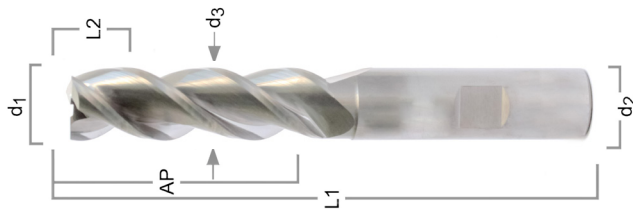


Mills cutter SK400Y "SKY-FLY"

FRESA
SKY-FLY
VHM - ALU

Alu<4% Alu<9%

SK400Y FRESA



64 Hrc
Durezza

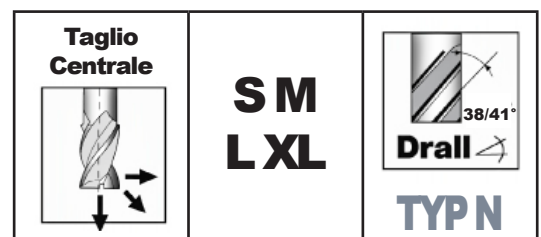
48 Hrc
Durezza

36 Hrc
Durezza

FRESA SKY-FLY Z3 S/M/L/XL

D1	D2	D3	L1	L2	AP	Tagli	Tempi di Consegna	Fz / avanzamento mm/z Sgros. - Finit.	SK400Y Blank - Lappata Super-polish Codice
3,0	6	2,8	57	8	18	3	●	0,037 - 0,077	- 0315
4,0	6	3,8	57	11	18	3	●	0,037 - 0,077	- 0418
5,0	6	4,8	63	22	29	3	●	0,037 - 0,077	- 0519
6,0	6	5,5	63	22	29	3	●	0,037 - 0,077	- 0619
8,0	8	7,5	80	28	36	3	●	0,042 - 0,088	- 0828
10,0	10	9,5	80	33	43	3	●	0,042 - 0,088	- 1034
12,0	12	11,5	100	40	54	3	●	0,084 - 0,176	- 1240
14,0	14	13,5	100	48	54	3	●	0,116 - 0,220	- 1448
16,0	16	15,5	125	53	69	3	●	0,118 - 0,200	- 1653
18,0	18	17,5	135	62	80	3	●	0,137 - 0,231	- 1862
20,0	20	19,5	150	68	84	3	●	0,147 - 0,242	- 2068

Fresatura



Vt (m/min)	Applicazione fresa					
Typ work	Alluminio legato	Alluminio Si<10%	Ottone truciolo corto	Ottone truciolo lungo	Materie plastiche	Materie termoplastiche
Finitura	330	160	130	75	90	80
sgrossatura	300	140	115	60	75	65