



Techtools
High Performance Power Tools



Centrino HSS-E



Zentrierbohrer HSS-E



CenterDrill HSS-E

**CENTER
DRILLS**
HSS-E

Acciai

Acciai

<52Hrc

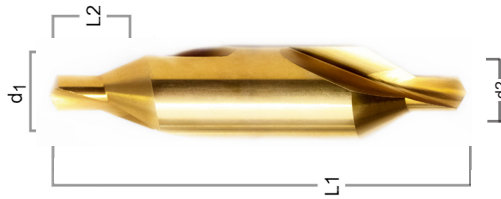
Ghisa

Inox

Alu<9%

32200

DRILLS



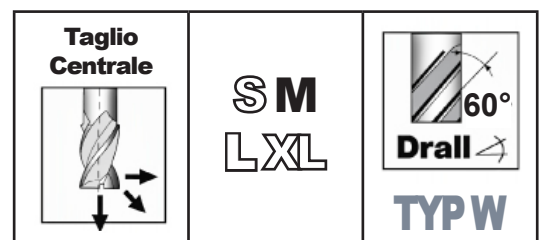
64 Hrc
Durezza

48 Hrc
Durezza

36 Hrc
Durezza

CENTRINO / CenterDrills 60°

d1	d2	l1	Fz / avanzamento mm/z	32200 TIN Codice	Fresatura
1,00	3,15	31,5	0,02	-010	
1,60	4,00	35,5	0,02	-160	
2,00	5,00	40,0	0,02	-200	
2,50	6,30	45,0	0,03	-250	
3,15	8,00	50,0	0,03	-315	
4,00	10,00	56,0	0,03	-400	
5,00	12,50	63,0	0,04	-500	



Vt (m/min)	Applicazione maschio						
Typ work 32200	Acciaio <500	Acciaio <800	Acciaio automatico	Leghe e titanio	Acciaio inossidabile	Ghisa GG	Alluminio
Code 32200	35	30	25	5	10	15	70