

M

DIN 13



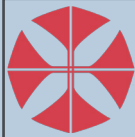
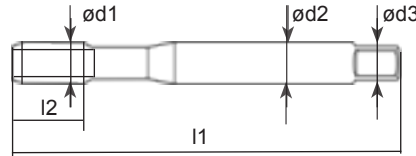
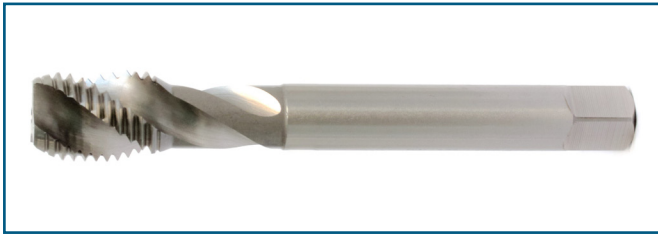
Maschi a macchina 01280



Maschinen Gewindebohrer 01280



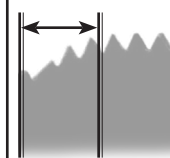
Thread Taps 01280

**Techtools****High Performance Power Tools****SERIE 01280****Ghisa****ALU <5%****Alu<9%****ALU****Acciai****Acciai****< 900N****64 Hrc
Durezza****48 Hrc
Durezza****36 Hrc
Durezza****Maschiatura****DIN 371 6HX**

d1	P	l1	l2	d2	a h12	N	Pre-foro	DIN	Tempi Consegna	Code 01280
mm	mm	mm	mm	mm	mm		mm			
M3	0,5	56	10	3,5	2,7	3	2,50	371	●	P -M3
M4	0,7	63	12	4,5	3,4	3	3,30	371	●	P -M4
M5	0,8	70	14	6,0	4,9	3	4,20	371	●	P -M5
M6	1,0	80	18	6,0	4,9	3	5,00	371	●	P -M6
M8	1,25	90	20	8,0	6,2	3	6,80	371	●	P -M8
M10	1,5	100	20	10,0	8,0	3	8,50	371	●	P -M10

DIN 376 6HX

d1	P	l1	l2	d2	a h12	N	Pre-foro	DIN	Tempi Consegna	Code 01280
mm	mm	mm	mm	mm	mm		mm			
M12	1,75	110	24	9,0	7,0	3	10,20	376	●	P -M12
M14	2,0	110	25	11,0	9,0	3	12,00	376	●	P -M14
M16	2,0	110	32	12,0	9,0	3	14,00	376	●	P -M16
M18	2,5	125	32	14,0	11,0	4	15,50	376	●	P -M18
M20	2,5	140	32	16,0	12,0	4	17,50	376	●	P -M20
M22	2,5	140	32	18,0	14,5	4	19,50	376	●	P -M22
M24	3,0	160	38	18,0	14,5	4	21,00	376	●	P -M24
M27	3,0	160	38	20,0	16,0	4	24,00	376	●	P -M27
M30	3,5	180	45	22,0	18,0	4	26,50	376	●	P -M30
M33	3,5	180	38	20,0	16,0	4	24,00	376	●	P -M27
M36	4,0	200	45	22,0	18,0	4	26,50	376	●	P -M30
M2	0,4	50	9,0	2,8	2,1	3	1,60	371	●	P -M27
M2,5	0,45	50	9,0	2,8	2,1	3	2,05	371	●	P -M30

HSSE**01280****B=3-5****SM
LXL****RH****Elix 0°**

Vt (m/min)



Applicazione maschio

Typ work 01280	Acciaio <500	Acciaio <900	Alluminio silicio <5%	Alluminio <10%	Allumini truciolo lungo	Ghisa GG
Code 01280	20 - 40	20 - 40	15 - 20	10 - 15	5 - 10	15 - 30