

FRESA
SKY-FLY
VHM - ALU



Fresa SK121Y "SKY-FLY"



Fraser SK121Y "SKY-FLY"



Mills cutter SK121Y "SKY-FLY"



Techtools
High Performance Power Tools

SK121Y FRESA Alu<4% Alu<9%



64 Hrc
Durezza

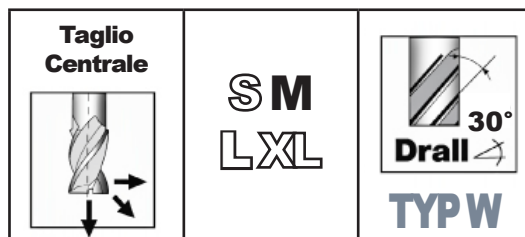
48 Hrc
Durezza

36 Hrc
Durezza

FRESA SKY-FLY Z2 lunga

Fresatura

D1	D2	L1	L2	Tagli	Tempi di Consegna	Fz / avanzamento mm/z Sgros. - Finit.	SK120Y ZrN Codice
3,0	6	57	8	2	●	0,009-0,020	- 030
4,0	6	57	11	2	●	0,017-0,028	- 040
5,0	6	57	13	2	●	0,016-0,030	- 050
6,0	6	57	13	2	●	0,019-0,036	- 060
8,0	8	63	19	2	●	0,026-0,047	- 080
10,0	10	72	22	2	●	0,032-0,055	- 100
12,0	12	83	26	2	●	0,038-0,064	- 120
14,0	14	83	26	2	●	0,044-0,068	- 140
16,0	16	92	32	2	●	0,050-0,076	- 160
18,0	18	92	32	2	●	0,056-0,085	- 180
20,0	20	104	38	2	●	0,060-0,095	- 200



Vt (m/min)	Applicazione fresa					
Typ work Mills SK121	Alluminio legato	Alluminio Si<10%	Ottone truciolo corto	Ottone truciolo lungo	Materie plastiche	Materie termoplastiche
Finitura	350	300	300	280	350	420
sgrossatura	300	280	200	250	300	360