

**M**

DIN 13



Maschi a macchina 00100



Maschinen Gewindebohrer 00100



Thread Taps 00100



Techtools

High Performance Power Tools

**SERIE 00100**

Ghisa

Inox &lt; 900

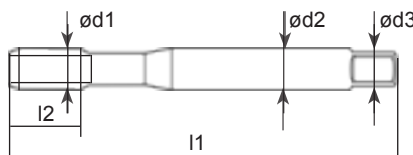
Alu &lt; 9%

Acciai

Acciai

Acciai

&gt;48Hrc

64 Hrc  
Durezza48 Hrc  
Durezza36 Hrc  
Durezza

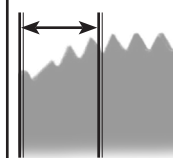
Maschiatura

**DIN 371 6HX**

d1	P	l1	l2	d2	a h12	N	Pre-foro	DIN	Tempi Consegna	Code 00100 ECO
mm	mm	mm	mm	mm	mm		mm			
M3	0,5	56	10	3,5	2,7	3	2,50	371	●	P -M3
M4	0,7	63	12	4,5	3,4	3	3,30	371	●	P -M4
M5	0,8	70	14	6,0	4,9	3	4,20	371	●	P -M5
M6	1,0	80	18	6,0	4,9	3	5,00	371	●	P -M6
M8	1,25	90	20	8,0	6,2	3	6,80	371	●	P -M8
M10	1,5	100	20	10,0	8,0	3	8,50	371	●	P -M10

**DIN 376 6HX**

d1	P	l1	l2	d2	a h12	N	Pre-foro	DIN	Tempi Consegna	Code 00100 ECO
mm	mm	mm	mm	mm	mm		mm			
M12	1,75	110	24	9,0	7,0	3	10,20	376	●	P -M12
M14	2,0	110	25	11,0	9,0	3	12,00	376	●	P -M14
M16	2,0	110	32	12,0	9,0	3	14,00	376	●	P -M16
M18	2,5	125	32	14,0	11,0	4	15,50	376	●	P -M18
M20	2,5	140	32	16,0	12,0	4	17,50	376	●	P -M20
M22	2,5	140	32	18,0	14,5	4	19,50	376	●	P -M22
M24	3,0	160	38	18,0	14,5	4	21,00	376	●	P -M24
M27	3,0	160	38	20,0	16,0	4	24,00	376	●	P -M27
M30	3,5	180	45	22,0	18,0	4	26,50	376	●	P -M30

**HSSE****00100****B=3-5**SM  
LXL**RH****Elix 0°**

Vt (m/min)



Applicazione maschio

Typ work	Acciaio <500	Acciaio <800	Acciaio automatico	Leghe e titanio	Acciaio inossidabile	Ghisa GG	Alluminio
Code 00100	8 - 25	8 - 15	5 - 15	3 - 5	3 - 5	10 - 20	10 - 20