

MF

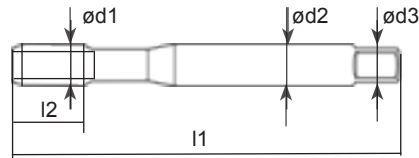
DIN 13

**Maschi a macchina 9002**

Maschinen Gewindebohrer 9002



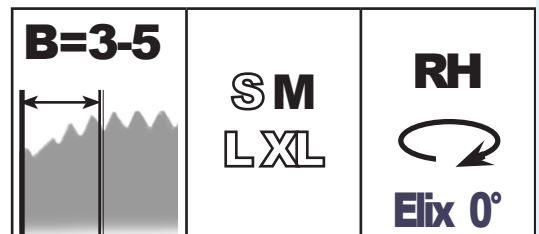
Thread Taps 9002

**Techtools****High Performance Power Tools****SERIE 9002****Ghisa****Inox < 900****Alu < 9%****Acciai****Acciai****Acciai****>48Hrc****64 Hrc
Durezza****48 Hrc
Durezza****36 Hrc
Durezza****Maschiatura****DIN 371 6HX**

| d1 | P | l1 | l2 | d2 | a h12 | N | Pre-foro | DIN | Tempi Consegna | Code 9001 V1 |
|------|------|-----|----|-----|----------|---|----------|-----|-------------------|-----------------|
| mm | mm | mm | mm | mm | mm | | mm | | | |
| MF8 | 1 | 90 | 20 | 6,0 | 4,9 | 3 | 7,00 | 371 | ● | P-MF8X1 |
| MF10 | 1 | 90 | 20 | 7,0 | 5,5 | 3 | 9,00 | 371 | ● | P-MF10X1 |
| MF10 | 1,25 | 100 | 20 | 7,0 | 5,5 | 3 | 8,80 | 371 | ● | P-MF10X1,25 |

DIN 376 6HX

| d1 | P | l1 | l2 | d2 | a h12 | N | Pre-foro | DIN | Tempi Consegna | Code 9002 V1 |
|------|------|-----|----|------|----------|---|----------|-----|-------------------|-----------------|
| mm | mm | mm | mm | mm | mm | | mm | | | |
| MF12 | 1,5 | 100 | 20 | 9,0 | 7,0 | 3 | 10,50 | 376 | ● | P-MF12X1,5 |
| MF14 | 1,50 | 100 | 20 | 11,0 | 9,0 | 3 | 12,50 | 376 | ● | P-MF14 |
| MF16 | 1,50 | 100 | 20 | 12,0 | 9,0 | 3 | 14,50 | 376 | ● | P-MF16 |

**HSSE
V3
9002**

Vt (m/min)



Applicazione maschio

| Typ work | Acciaio <500 | Acciaio <800 | Acciaio automatico | Acciaio legato | Acciaio da utensili | Ghisa GG | Ghisa GGG/GT |
|-----------|-----------------|-----------------|-----------------------|-------------------|------------------------|----------|--------------|
| Code 9002 | 20 - 40 | 20 - 40 | 5 - 15 | 8 - 10 | 3 - 5 | 15 - 30 | 5 - 10 |