



Techtools
High Performance Power Tools



Fresa 2888



Fraser 2888



Mills cutter 2888

HR

Z4-6 VHM
SERIE Media

>48Hrc

Acciai

Acciai

Acciai

Alu<9%

Inox < 900

Ghisa

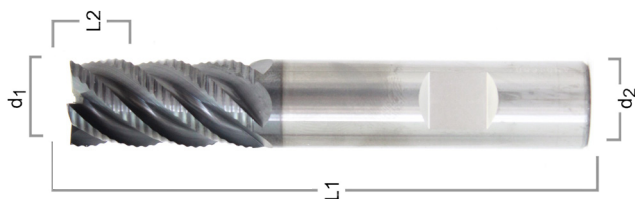
2888

FRESA

64 Hrc
Durezza

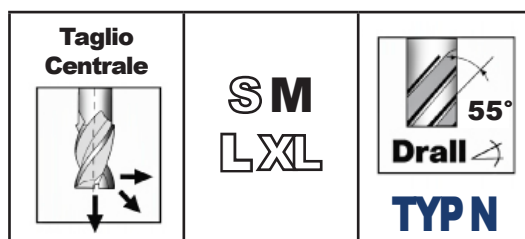
48 Hrc
Durezza

36 Hrc
Durezza



FRESA Z4/Z6

d1 mm	d2 mm	l2 mm	l1 mm	Tempi Consegna	N	Fz / avanzamento mm/z Sgros. - Finit.	Code 2888 Speed +	Fresatura
4,0	6	11	57	●	3	0,020 - 0,045	-D4,0	
5,0	6	13	57	●	4	0,025 - 0,055	-D5,0	
6,0	6	16	57	●	4	0,030 - 0,065	-D6,0	
8,0	8	16	69	●	4	0,040 - 0,075	-D8,0	
10,0	10	22	72	●	4	0,060 - 0,085	-D10,0	
12,0	12	28	83	●	4	0,080 - 0,105	-D12,0	
16,0	16	32	92	●	5	0,120 - 0,150	-D16,0	
20,0	20	38	104	●	6	0,150 - 0,205	-D20,0	



Vt (m/min)	Applicazione fresa							
	Acciaio <500	Acciaio <800	Acciaio automatico	Acciaio legato	Acciaio da utensili	Acciaio Inox	Leghe speciali, titanio	Ghisa
Finitura	115	95	95	95	95	70	65	125
sgrossatura	100	80	80	80	80	55	45	110