



>48Hrc

Acciai

Acciai

Acciai

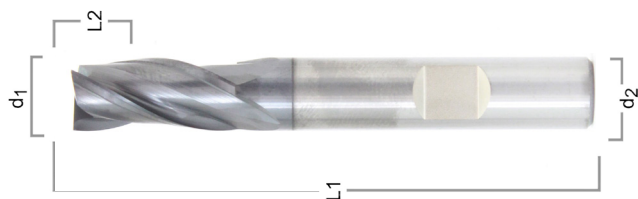
Alu<9%

Inox < 900

Ghisa

1406

FRESA



64 Hrc
Durezza

48 Hrc
Durezza

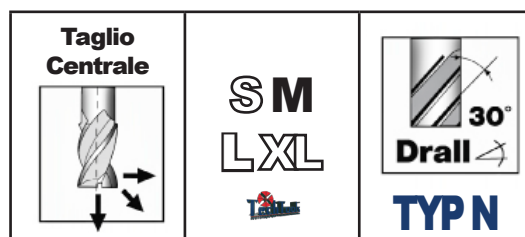
36 Hrc
Durezza

FRESA Z3

d1 mm	d2 mm	l2 mm	l1 mm	Tempi Consegna	N	Fz / avanzamento mm/z		Code 1406	Fresatura
						Sgros.	Finit.		
1,0	6	5	50	●	3	0,003	0,009	-D1,0	
2,0	6	6	50	●	3	0,002	0,010	-D2,0	
3,0	6	6	50	●	3	0,002	0,010	-D3,0	
4,0	6	8	50	●	3	0,003	0,015	-D4,0	
5,0	6	8	50	●	3	0,007	0,023	-D5,0	
6,0	6	16	50	●	3	0,009	0,025	-D6,0	
8,0	8	20	60	●	3	0,011	0,025	-D8,0	
10,0	10	22	70	●	3	0,016	0,037	-D10,0	
12,0	12	25	70	●	3	0,021	0,043	-D12,0	
16,0	16	25	75	●	3	0,026	0,051	-D16,0	
20,0	20	32	100	●	3	0,032	0,059	-D20,0	

VHM

1406



Vt (m/min)	Applicazione fresa							
Typ work	Acciaio <500	Acciaio <800	Acciaio automatico	Acciaio legato	Acciaio da utensili	Acciaio Inox	Leghe speciali, titanio	Ghisa
Finitura	115	95	95	95	95	70	65	125
sgrossatura	100	80	80	80	80	55	45	110