



Techtools
High Performance Power Tools



Maschi a macchina 00908



Maschinen Gewindebohrer 00908



Thread Taps 00908

UNC

>48Hrc

Acciai

Acciai

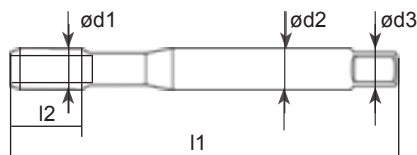
Acciai

Alu<9%

Inox < 900

Ghisa

SERIE 00908



64 Hrc
Durezza

48 Hrc
Durezza

36 Hrc
Durezza

DIN 2184-1 2B

| d1 | P | l1 | l2 | d2 | a | N | Pre-foro | DIN | Tempi Consegna | Code 00908 |
|-------|----|-----|----|-----|-----------|---|----------|------|-------------------|---------------|
| mm | mm | mm | mm | mm | h12 mm | | mm | | | |
| Nr.4 | 40 | 56 | 6 | 3,5 | 2,7 | 3 | 2,35 | 2184 | ● | C -Nr.4 |
| Nr.6 | 32 | 56 | 7 | 4 | 3 | 3 | 2,85 | 2184 | ● | C -Nr.6 |
| Nr.8 | 32 | 63 | 8 | 4,5 | 3,4 | 3 | 3,50 | 2184 | ● | C -Nr.8 |
| Nr.10 | 24 | 70 | 10 | 6 | 4,9 | 3 | 3,90 | 2184 | ● | C -Nr.10 |
| 1/4 | 20 | 80 | 12 | 7 | 5,5 | 3 | 5,10 | 2184 | ● | C -1/4 |
| 5/16 | 18 | 90 | 12 | 6 | 4,9 | 3 | 6,60 | 2184 | ● | C -5/16 |
| 3/8 | 16 | 100 | 14 | 7 | 5,5 | 3 | 8,00 | 2184 | ● | C -3/8 |

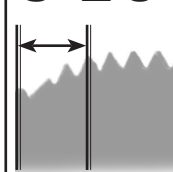
DIN 2184-1 2B

| d1 | P | l1 | l2 | d2 | a | N | Pre-foro | DIN | Tempi Consegna | Code 00908 |
|------|----|-----|----|----|-----------|---|----------|------|-------------------|---------------|
| mm | mm | mm | mm | mm | h12 mm | | mm | | | |
| 7/16 | 14 | 100 | 18 | 8 | 6,2 | 3 | 9,40 | 2184 | ● | C-7/16 |
| 1/2 | 13 | 110 | 18 | 9 | 7 | 3 | 10,80 | 2184 | ● | C-1/2 |
| 9/16 | 12 | 110 | 20 | 11 | 9 | 3 | 12,20 | 2184 | ● | C-9/16 |
| 5/8 | 11 | 110 | 20 | 12 | 9 | 3 | 13,50 | 2184 | ● | C-5/8 |
| 3/4 | 10 | 125 | 25 | 14 | 11 | 3 | 16,50 | 2184 | ● | C-3/4 |

HSSE

00908

C=2-3



SM
LXL

RH



Elix 35°

Vt (m/min)



Applicazione maschio

| Typ work | Acciaio <500 | Acciaio <800 | Acciaio automatico | Leghe e titanio | Acciaio inossidabile | Ghisa GG | Alluminio |
|------------|-----------------|-----------------|-----------------------|--------------------|-------------------------|----------|-----------|
| Code 00908 | 8 - 25 | 8 - 15 | 5 - 15 | 5 - 8 | 3 - 5 | 10 - 15 | 10 - 20 |

Maschiatura