



Techtools
High Performance Power Tools



Maschi a macchina 00906



Maschinen Gewindebohrer 00906



Thread Taps 00906

GAS

DIN 13

>48Hrc

Acciai

Acciai

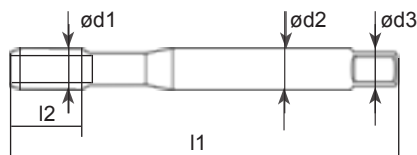
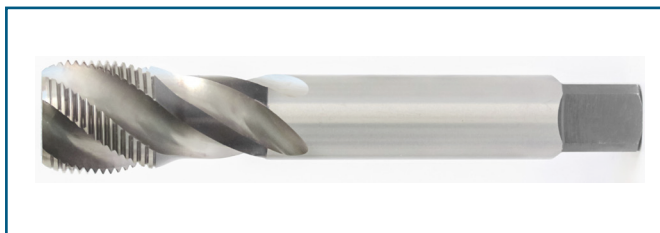
Acciai

Alu<9%

Inox < 900

Ghisa

SERIE 00906



64 Hrc
Durezza

48 Hrc
Durezza

36 Hrc
Durezza

DIN 5156

| d1 | P | l1 | l2 | d2 | a | N | Pre-foro | DIN | Tempi Consegna | Code 00906 |
|------|----|-----|----|------|-----------|---|----------|------|-------------------|---------------|
| mm | mm | mm | mm | mm | h12 mm | | mm | | | |
| G1/8 | 28 | 90 | 10 | 7,0 | 5,5 | 3 | 8,80 | 5156 | ● | P-G1/8 |
| G1/4 | 19 | 100 | 14 | 11,0 | 9,0 | 3 | 11,80 | 5156 | ● | P-G1/4 |
| G3/8 | 19 | 100 | 15 | 12,0 | 9,0 | 3 | 15,25 | 5156 | ● | P-G3/8 |
| G1/2 | 14 | 125 | 17 | 16,0 | 12,0 | 3 | 19,00 | 5156 | ● | P-G1/2 |
| G5/8 | 14 | 125 | 20 | 18,0 | 14,5 | 3 | 21,00 | 5156 | ● | P-G5/8 |
| G3/4 | 14 | 140 | 20 | 20,0 | 16,0 | 3 | 24,50 | 5156 | ● | P-G3/4 |
| G7/8 | 14 | 150 | 22 | 22,0 | 18,0 | 3 | 28,25 | 5156 | ● | P-G7/8 |
| G-1 | 11 | 160 | 24 | 25,0 | 20,0 | 3 | 30,75 | 5156 | ● | P-G-1 |

Maschiatura

HSSE

00906

C=2-3

SM
LXL

RH

Elix 35°

| Vt (m/min) | Applicazione maschio | | | | | | |
|------------|----------------------|-----------------|-----------------------|--------------------|-------------------------|----------|-----------|
| Typ work | Acciaio <500 | Acciaio <800 | Acciaio automatico | Leghe e titanio | Acciaio inossidabile | Ghisa GG | Alluminio |
| Code 00906 | 8 - 25 | 8 - 15 | 5 - 15 | 5 - 8 | 3 - 5 | 10 - 15 | 10 - 20 |