



**Techtools**  
High Performance Power Tools



Maschi a macchina 00904



Maschinen Gewindebohrer 00904



Thread Taps 00904

**MF**

DIN 13

>48Hrc

Acciai

Acciai

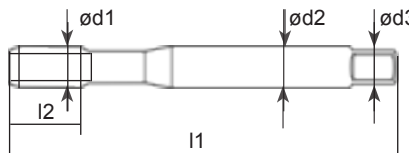
Acciai

Alu<9%

Inox < 900

Ghisa

**SERIE 00904**



64 Hrc  
Durezza

48 Hrc  
Durezza

36 Hrc  
Durezza

Maschiatura

## DIN 371 6HX

| d1    | P    | l1  | l2 | d2  | a         | N | Pre-foro | DIN | Tempi<br>Consegna | Code<br>00904 |
|-------|------|-----|----|-----|-----------|---|----------|-----|-------------------|---------------|
| mm    | mm   | mm  | mm | mm  | h12<br>mm |   | mm       |     |                   |               |
| MF3   | 0,35 | 56  | 5  | 3,5 | 2,7       | 3 | 2,65     | 371 | ●                 | P -MF3        |
| MF3,5 | 0,35 | 56  | 5  | 4,0 | 3,0       | 3 | 3,15     | 371 | ●                 | P -MF3,5      |
| MF4   | 0,5  | 63  | 7  | 4,5 | 3,4       | 3 | 3,5      | 371 | ●                 | P -MF4        |
| MF5   | 0,5  | 70  | 8  | 6,0 | 4,9       | 3 | 4,5      | 371 | ●                 | P -MF5        |
| MF6   | 0,5  | 80  | 10 | 6,0 | 4,9       | 3 | 5,5      | 371 | ●                 | P -MF6        |
| MF8   | 0,75 | 80  | 10 | 6,0 | 6,2       | 3 | 7,2      | 371 | ●                 | P -MF8X0,75   |
| MF8   | 1    | 90  | 10 | 6,0 | 4,9       | 3 | 7,00     | 371 | ●                 | P -MF8X1      |
| MF10  | 1    | 100 | 10 | 7,0 | 5,5       | 3 | 9,00     | 371 | ●                 | P -MF10X1     |
| MF10  | 1,25 | 100 | 10 | 7,0 | 5,5       | 3 | 8,80     | 371 | ●                 | P -MF10X1,25  |

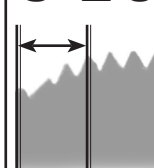
## DIN 376 6HX

| d1   | P    | l1  | l2 | d2   | a         | N | Pre-foro | DIN | Tempi<br>Consegna | Code<br>00904 |
|------|------|-----|----|------|-----------|---|----------|-----|-------------------|---------------|
| mm   | mm   | mm  | mm | mm   | h12<br>mm |   | mm       |     |                   |               |
| MF12 | 1    | 100 | 10 | 9,0  | 7,0       | 3 | 11,00    | 376 | ●                 | P-MF12X1      |
| MF12 | 1,25 | 100 | 15 | 9,0  | 7,0       | 3 | 10,80    | 376 | ●                 | P-MF12X1,25   |
| MF12 | 1,5  | 100 | 15 | 9,0  | 7,0       | 3 | 10,50    | 376 | ●                 | P-MF12X1,5    |
| MF14 | 1,50 | 100 | 15 | 11,0 | 9,0       | 3 | 12,50    | 376 | ●                 | P-MF14        |
| MF16 | 1,50 | 100 | 15 | 12,0 | 9,0       | 3 | 14,50    | 376 | ●                 | P-MF16        |
| MF18 | 1,50 | 110 | 17 | 14,0 | 11,0      | 3 | 16,50    | 376 | ●                 | P-MF18        |
| MF20 | 1,50 | 125 | 17 | 16,0 | 12,0      | 4 | 18,50    | 376 | ●                 | P-MF20        |
| MF22 | 1,50 | 125 | 17 | 18,0 | 14,5      | 4 | 20,50    | 376 | ●                 | P-MF22        |
| MF24 | 1,50 | 140 | 20 | 18,0 | 14,5      | 4 | 22,50    | 376 | ●                 | P-MF24        |

**HSSE**

**00904**

**C=2-3**



**SM**  
**LXL**

**RH**



**Elix 35°**

Vt (m/min)



Applicazione maschio

| Typ work   | Acciaio<br><500 | Acciaio<br><800 | Acciaio<br>automatico | Leghe<br>e titanio | Acciaio<br>inossidabile | Ghisa GG | Alluminio |
|------------|-----------------|-----------------|-----------------------|--------------------|-------------------------|----------|-----------|
| Code 00904 | 8 - 25          | 8 - 15          | 5 - 15                | 5 - 8              | 3 - 5                   | 10 - 15  | 10 - 20   |