



Techtools
High Performance Power Tools



Maschi a macchina 00902



Maschinen Gewindebohrer 00902



Thread Taps 00902

M
DIN 13

>48Hrc

Acciai

Acciai

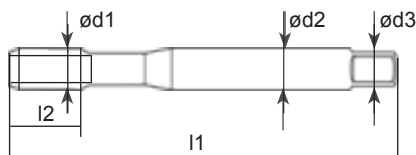
Acciai

Alu<9%

Inox < 900

Ghisa

SERIE 00902



64 Hrc
Durezza

48 Hrc
Durezza

36 Hrc
Durezza

Maschiatura

DIN 371 6HX

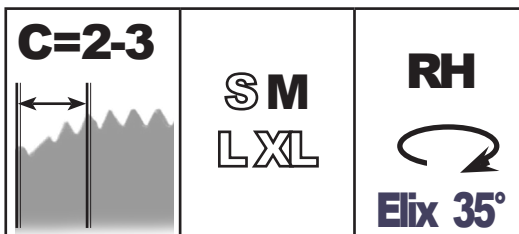
d1	P	l1	l2	d2	a	N	Pre-foro	DIN	Tempi Consegna	Code 00902 ECO
mm	mm	mm	mm	mm	h12 mm		mm			
M3	0,5	56	10	3,5	2,7	3	2,50	371	●	C -M3
M4	0,7	63	12	4,5	3,4	3	3,30	371	●	C -M4
M5	0,8	70	14	6,0	4,9	3	4,20	371	●	C -M5
M6	1,0	80	18	6,0	4,9	3	5,00	371	●	C -M6
M8	1,25	90	20	8,0	6,2	3	6,80	371	●	C -M8
M10	1,5	100	20	10,0	8,0	3	8,50	371	●	C -M10

DIN 376 6HX

d1	P	l1	l2	d2	a	N	Pre-foro	DIN	Tempi Consegna	Code 00902 ECO
mm	mm	mm	mm	mm	h12 mm		mm			
M12	1,75	110	24	9,0	7,0	3	10,20	376	●	C -M12
M14	2,0	110	25	11,0	9,0	3	12,00	376	●	C -M14
M16	2,0	110	32	12,0	9,0	4	14,00	376	●	C -M16
M18	2,5	125	32	14,0	11,0	4	15,50	376	●	C -M18
M20	2,5	140	32	16,0	12,0	4	17,50	376	●	C -M20
M22	2,5	140	32	18,0	14,5	4	19,50	376	●	C -M22
M24	3,0	160	38	18,0	14,5	4	21,00	376	●	C -M24
M27	3,0	160	38	20,0	16,0	4	24,00	376	●	C -M27
M30	3,5	180	45	22,0	18,0	4	26,50	376	●	C -M30

HSSE

00902



Vt (m/min)	Applicazione maschio						
Typ work	Acciaio <500	Acciaio <800	Acciaio automatico	Leghe e titanio	Acciaio inossidabile	Ghisa GG	Alluminio
Code 00902	8 - 25	8 - 15	5 - 15	5 - 8	3 - 5	10 - 15	10 - 20