

# UNF

DIN 13



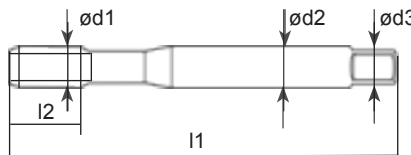
Maschi a macchina 00109



Maschinen Gewindebohrer 00109



Thread Taps 00109

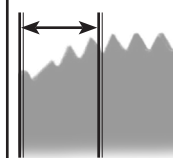
**Techtools****High Performance Power Tools****SERIE 00109****Ghisa****Inox < 900****Alu < 9%****Acciai****Acciai****Acciai****>48Hrc****64 Hrc**  
**Durezza****48 Hrc**  
**Durezza****36 Hrc**  
**Durezza****Maschiatura**

## DIN 2184-1 2B

d1	P	l1	l2	d2	a	N	Pre-foro	DIN	Tempi Consegna	Code 00109
mm	mm	mm	mm	mm	h12 mm		mm			
Nr.10	32	70	13	6	4,9	3	4,10	2184	●	P -Nr.10UNF
1/4	28	80	12	7	5,5	3	5,50	2184	●	P -1/4UNF
5/16	24	90	12	6	4,9	3	6,90	2184	●	P -5/16UNF
3/8	24	100	14	7	5,5	3	8,50	2184	●	P -3/8UNF

## DIN 2184-1 2B

d1	P	l1	l2	d2	a	N	Pre-foro	DIN	Tempi Consegna	Code 00109
mm	mm	mm	mm	mm	h12 mm		mm			
7/16	20	100	18	8	6,2	3	9,90	2184	●	P-7/16UNF
1/2	20	100	16	9	7	3	11,50	2184	●	P-1/2UNF
9/16	18	100	16	11	9	3	12,90	2184	●	P-9/16UNF
5/8	18	100	16	12	9	3	14,50	2184	●	P-5/8UNF
3/4	16	110	20	14	11	3	17,50	2184	●	P-3/4UNF

**HSSE****00109****B=3-5****SM**  
**LXL****RH****Elix 0°**

Vt (m/min)



Applicazione maschio

Typ work	Acciaio <500	Acciaio <800	Acciaio automatico	Leghe e titanio	Acciaio inossidabile	Ghisa GG	Alluminio
Code 00109	8 - 25	8 - 15	5 - 15	3 - 5	3 - 5	10 - 20	10 - 20