

MF

DIN 13



Maschi a macchina 00103



Maschinen Gewindebohrer 00103



Thread Taps 00103



Techtools

High Performance Power Tools

SERIE 00103

Ghisa

Inox < 900

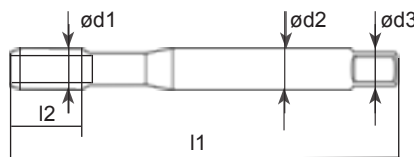
Alu < 9%

Acciai

Acciai

Acciai

>48Hrc



64 Hrc
Durezza

48 Hrc
Durezza

36 Hrc
Durezza

Maschiatura

DIN 371 6HX

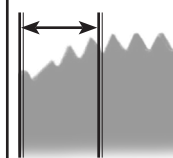
d1	P	l1	l2	d2	a	N	Pre-foro	DIN	Tempi Consegna	Code 00103
mm	mm	mm	mm	mm	h12 mm		mm			
MF3	0,35	56	5	3,5	2,7	3	2,65	371	●	P-MF3
MF3,5	0,35	56	5	4,0	3,0	3	3,15	371	●	P-MF3,5
MF4	0,5	63	7	4,5	3,4	3	3,5	371	●	P-MF4
MF5	0,5	70	8	6,0	4,9	3	4,5	371	●	P-MF5
MF6	0,5	80	10	6,0	4,9	3	5,5	371	●	P-MF6
MF8	0,75	80	10	6,0	6,2	3	7,2	371	●	P-MF8X0,75
MF8	1	90	10	6,0	4,9	3	7,00	371	●	P-MF8X1
MF10	1	100	10	7,0	5,5	3	9,00	371	●	P-MF10X1
MF10	1,25	100	10	7,0	5,5	3	8,80	371	●	P-MF10X1,25

d1	P	l1	l2	d2	a	N	Pre-foro	DIN	Tempi Consegna	Code 00103
mm	mm	mm	mm	mm	h12 mm		mm			
MF12	1	100	10	9,0	7,0	3	11,00	376	●	P-MF12X1
MF12	1,25	100	15	9,0	7,0	3	10,80	376	●	P-MF12X1,25
MF12	1,5	100	15	9,0	7,0	3	10,50	376	●	P-MF12X1,5
MF14	1,50	100	15	11,0	9,0	3	12,50	376	●	P-MF14
MF16	1,50	100	15	12,0	9,0	3	14,50	376	●	P-MF16
MF18	1,50	110	17	14,0	11,0	3	16,50	376	●	P-MF18
MF20	1,50	125	17	16,0	12,0	4	18,50	376	●	P-MF20
MF22	1,50	125	17	18,0	14,5	4	20,50	376	●	P-MF22
MF24	1,50	140	20	18,0	14,5	4	22,50	376	●	P-MF24

HSSE

00103

B=3-5



SM LXL

RH



Elix 0°

Vt (m/min)



Applicazione maschio

Typ work	Acciaio <500	Acciaio <800	Acciaio automatico	Leghe e titanio	Acciaio inossidabile	Ghisa GG	Alluminio
Code 00103	8 - 25	8 - 15	5 - 15	3 - 5	3 - 5	10 - 20	10 - 20