

M
DIN 13

Maschi a macchina 9000
Maschinen Gewindebohrer 9000
Thread Taps 9000

Techtools
High Performance Power Tools

Techtools
High Performance Power Tools

Maschi a macchina 9001
Maschinen Gewindebohrer 9001
Thread Taps 9001

M
DIN 13

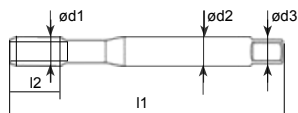
9000

Ghisa Inox < 900 Alu<9% Acciai Acciai Acciai >48Hrc

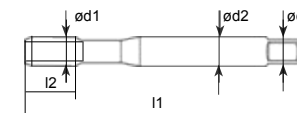
>48Hrc Acciai Acciai Acciai Alu<9% Inox < 900 Ghisa

9001

11



64 Hrc Durezza
48 Hrc Durezza
36 Hrc Durezza



64 Hrc Durezza
48 Hrc Durezza
36 Hrc Durezza

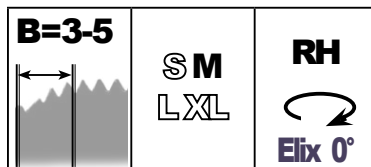
DIN 371 6HX

d1	P	l1	l2	d2	a	N	Pre-foro	DIN	Tempi Consegna	Code 9000
mm	mm	mm	mm	mm	h12 mm		mm			
M3	0,5	56	10	3,5	2,7	3	2,50	371	●	P -M3
M4	0,7	63	12	4,5	3,4	3	3,30	371	●	P -M4
M5	0,8	70	14	6,0	4,9	3	4,20	371	●	P -M5
M6	1,0	80	18	6,0	4,9	3	5,00	371	●	P -M6
M8	1,25	90	20	8,0	6,2	3	6,80	371	●	P -M8
M10	1,5	100	20	10,0	8,0	3	8,50	371	●	P -M10

DIN 376 6HX

d1	P	l1	l2	d2	a	N	Pre-foro	DIN	Tempi Consegna	Code 9000
mm	mm	mm	mm	mm	h12 mm		mm			
M12	1,75	110	24	9,0	7,0	3	10,20	376	●	P -M12
M14	2,0	110	25	11,0	9,0	3	12,00	376	●	P -M14
M16	2,0	110	32	12,0	9,0	3	14,00	376	●	P -M16
M18	2,5	125	32	14,0	11,0	4	15,50	376	●	P -M18
M20	2,5	140	32	16,0	12,0	4	17,50	376	●	P -M20
M22	2,5	140	32	18,0	14,5	4	19,50	376	●	P -M22
M24	3,0	160	38	18,0	14,5	4	21,00	376	●	P -M24
M27	3,0	160	38	20,0	16,0	4	24,00	376	●	P -M27
M30	3,5	180	45	22,0	18,0	4	26,50	376	●	P -M30

HSSE
V3
9000



Vt (m/min)	Applicazione maschio						
Typ work	Acciaio <500	Acciaio <800	Acciaio automatico	Acciaio legato	Acciaio da utensili	Ghisa GG	Ghisa GGG/GT
Code 9000	20 - 40	20 - 40	5 - 15	8 - 10	3 - 5	15 - 30	5 - 10

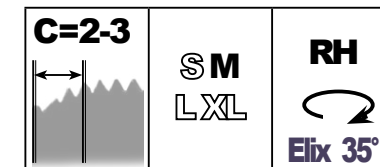
DIN 371 6HX

d1	P	l1	l2	d2	a	N	Pre-foro	DIN	Tempi Consegna	Code 9001
mm	mm	mm	mm	mm	h12 mm		mm			
M3	0,5	56	10	3,5	2,7	3	2,50	371	●	C -M3
M4	0,7	63	12	4,5	3,4	3	3,30	371	●	C -M4
M5	0,8	70	14	6,0	4,9	3	4,20	371	●	C -M5
M6	1,0	80	18	6,0	4,9	3	5,00	371	●	C -M6
M8	1,25	90	20	8,0	6,2	3	6,80	371	●	C -M8
M10	1,5	100	20	10,0	8,0	3	8,50	371	●	C -M10

DIN 376 6HX

d1	P	l1	l2	d2	a	N	Pre-foro	DIN	Tempi Consegna	Code 9001
mm	mm	mm	mm	mm	h12 mm		mm			
M12	1,75	110	24	9,0	7,0	3	10,20	376	●	C -M12
M14	2,0	110	25	11,0	9,0	3	12,00	376	●	C -M14
M16	2,0	110	32	12,0	9,0	4	14,00	376	●	C -M16
M18	2,5	125	32	14,0	11,0	4	15,50	376	●	C -M18
M20	2,5	140	32	16,0	12,0	4	17,50	376	●	C -M20
M22	2,5	140	32	18,0	14,5	4	19,50	376	●	C -M22
M24	3,0	160	38	18,0	14,5	4	21,00	376	●	C -M24
M27	3,0	160	38	20,0	16,0	4	24,00	376	●	C -M27
M30	3,5	180	45	22,0	18,0	4	26,50	376	●	C -M30

HSSE
V3
9001



Vt (m/min)	Applicazione maschio						
Typ work	Acciaio <500	Acciaio <800	Acciaio automatico	Acciaio legato	Acciaio da utensili	Ghisa GG	Ghisa GGG/GT
Code 9000	20 - 40	20 - 40	5 - 15	8 - 10	3 - 5	15 - 30	5 - 10

Maschiatura

Maschiatura